

**FULL LIQUID VERSION OF INK JET CASSETTE FOR USE WITH INK JET
PRINTER**

Abstract of the Disclosure

An ink cartridge having a one-piece housing including a plurality of walls to form a chamber for receiving ink. The housing is formed of a blow-molded plastic material. An outlet passage extends from a bottom wall communicating with the chamber. A seal and cap assembly are secured to the outlet passage. A vent opening is provided in a top wall. The vent includes a porous member and a cap to secure the porous member within the vent. The housing is fully filled with ink. The housing allows for the use of pigmented ink since no foam reservoir is provided.